

Notified Body No. 2812

Certificate of Constancy of Performance 2812-CPR-AD5078

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

CISA C1510.03.0 Overhead Door Closer

Intended use: For use on fire rated single leaf and double leaf doors STANDARD DOOR MOUNT PULL SIDE & TRANSOM MOUNT PUSH SIDE APPLICATIONS

Essential characteristics	Performance	Harmonised Technical
		Specification
Mechanical Test Evidence: 4	30 PCT / 591 PCT / 140519/A / 140519/B / \	VIL 334370 / WIL 334370/P
& WIL 334370/C		
Fire Test Evidence: WF 139673 / WF 140785 / WF 149268 Iss 7 & WF 503128/R		
Self-closing		
5.2.1 General		
5.2.2 Durability	500,000 test cycles	
5.2.3 Closing moment	Pass size 2 to 4	
5.2.4 Opening moment	Pass size 2 to 4	
5.2.5 Efficiency	> 50% size 2	
5.2.5 Efficiency	> 60% size 4	
5.2.6 Closing time	Pass	
5.2.7 Angles of operation	Grade 3, >105°	EN1154:1996/A1:2002/AC:2006
5.2.8 Overload performance	Pass	
5.2.9 Temp dependence	-15°C to +40°C	
5.2.10 Fluid leakage	Pass	
5.2.11 Damage	Pass	
5.2.12 Latch control	Pass	
5.2.13 Back check (optional)	Pass	
5.2.14 Delayed closing (optional)	NPD	
5.2.15 Adjustable closing force	Pass	
(optional)		
5.2.16 Zero position (double action	NPD	
door closers only)		
5.2.18 Fire/smoke door suitability	Pass	
Essential characteristics	Performance	Harmonised Technical
		Specification
Durability of Self Closing		
5.2.2 Durability	500,000 test cycles	
5.2.17.1 Corrosion	Grade 3 (96 hours)	
5.2.17.2 Corrosion	Pass	
Dangerous Substances	Pass: the materials in the door closer do	EN1154:1996/A1:2002/AC:2006
Annex ZA3	not contain or release any dangerous	
	substances in excess of the maximum	
	levels specified in existing European	
	material standards or any national	
	regulations	





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PARALLEL ARM APPLICATION Performance Hormonical Technical			
Essential characteristics	Performance	Harmonised Technical Specification	
Self-closing			
5.2.1 General			
5.2.2 Durability	500,000 test cycles		
5.2.3 Closing moment	Pass size 3		
5.2.4 Opening moment	Pass size 3		
5.2.5 Efficiency	> 55% size 3		
5.2.6 Closing time	Pass		
5.2.7 Angles of operation	Grade 3, >105°	EN1154:1996/A1:2002/AC:2006	
5.2.8 Overload performance	Pass		
5.2.9 Temp dependence	-15°C to +40°C		
5.2.10 Fluid leakage	Pass		
5.2.11 Damage	Pass		
5.2.12 Latch control	NPD		
5.2.13 Back check (optional)	Pass		
5.2.14 Delayed closing (optional)	NPD		
5.2.15 Adjustable closing force	NPD		
(optional)			
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Essential characteristics	Performance	Harmonised Technical	
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Placed on the market under the name or trade mark of

Allegion CISA S.p.A Via Oberdan 42 Faenza (RA) 48018 Italy

and produced in the manufacturing plant

K/067

This is coded format and the information is held by the Notified Body

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard:

EN 1154:1996 / A1:2002 / AC:2006

Under System 1 for the performance set out in this certificate are applied and that the Factory Production Control conducted by the manufacturer is assessed to ensure the constancy of performance of the construction product.

This certificate was first issued on 01/11/2020 and re-issued on **28/06/2023** and will remain valid as long as neither the designated standard, the Construction Product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, or unless suspended or withdrawn by the Notified Product Certification Body.

CE Marking certificate valid to: 27/06/2026

ERO Project Reference: ERO 034621 P1910

Pascal Coget General Manager -European Certification

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